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Application

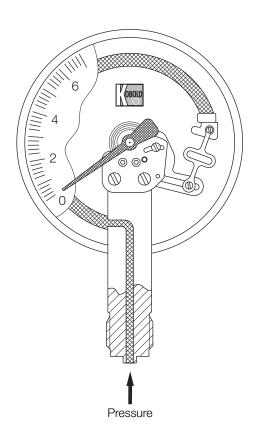
The KOBOLD all stainless steel pressure gauges are ideal for the hard conditions and the resulting high demands on pressure mea surement in production facilities in chemical industry and other comparable area's. Resistance to aggressive medias and environments is achieved by using high-graded materials such as stainless steel both for the movement and the housing. They

can be used for liquid or gaseous substances which do notcrystallize and are not highly viscous. The extensive range of options allows the user to adapt the instruments to his own special requirements. All the pressure gauges comply with general international guidelines and take account of standard as well as application-specific requirements. They are the result of the over 70 years experience we have in building pressure gauges.

Measuring principle

Mechanical pressure measurement uses the principle of an elastic measuring element, which generates a precisely defined, reproducible deflection when subjected to pressure. The motion works convert this into a rotary motion of the pointer. The pressure at the measuring element can be read on the scale of the dial.

Unifilar drawing



Housing

The following housing diameters are available:

63 mm, 100 mm and 160 mm. The housing material is stainless steel. The gauges can also be produced in nominal size 80 mm.

Installation

The gauges are most often installed straight into the customer's screw necks. Depending on the required installation the instruments can be supplied with a panel clamp, triangular front ring or mounting flange.

Connection

The gauges with 63 and 80 mm housing diameter are supplied with a G $\frac{1}{4}$ connecting thread as standard, gauges with housing diameter of 100 mm and above with G $\frac{1}{2}$ connecting thread. The connection is made of stainless steel. Diaphragm seals can be mounted for viscous, crystallising, aggressive materials or higher temperature materials to prevent the material being measured from penetrating into the measuring system. Other connection types are available on request.

Measuring ranges

The measuring ranges are graduated according to DIN recommendations and lie between -1...0 bar and 0...1000 bar. Other scales with measuring ranges up to 4000 bar or scales in PSI, Pa or with your company logo are available on request.

Damping liquid

Pressure gauges with liquid filling are used in locations with high alternating dynamic loads, strong vibrations and pulses. The filling ensures easy readability through steady pointer movement even when subjected to extreme loading and heavy vibration. The lubricating effect of the glycerine also keeps wear to a minimum. Glycerine is always used as a matter of principle. In gauges with a contact or an electrical measuring transducer, liquid paraffin is used as a non-conductive alternative. Silicon fillings of various viscosities are also optionally available.

Contacts

For monitoring the system pressure, gauges with 100 mm or 160 mm diameter can be fitted with up to four limit contacts. Slow action, magnetic spring, inductive and pneumatic contacts are also available (see Chapter »Contact Fittings for Pressure Gauges«).

Fields of application:

- Chemical and petrochemical industries
- Plastics and paper-manufacturing industries
- Food and beverage industries
 Machine and plant construction
- www.kobold.com



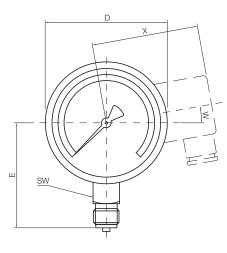
Technical Data	* Special fillin	* Special filling: Paraffin oil for higher temperatures (on request) or with conta							
Connection/Housing	NC	G 63	NG	100	NG	i 160			
			Mo	del		-			
Bottom connection MAN	RD25	RD75	RF26	RF76	RG26	RG76			
Back connection MAN	RD27 centrical	RD77 centrical	RF28 eccentrical	RF78 eccentrical	RG28 eccentrical	RG78 eccentrical			
Triangular front ring Back connection MAN	RD27B centrical	RD77B centrical	RF28K eccentrical	-	RG28K eccentrical	RG78K eccentrical			
Front flange Back connection MAN	RD27V centrical	RD77V centrical	RF28V eccentrical	RF78V eccentrical	RG28V eccentrical	RG78V eccentrical			
Accuracy class	1	.6		1	.0	•			
Housing material			stainless s	teel 1.4301					
Filling	-	glycerine*	-	glycerine*	-	glycerine*			
Bezel			stainless s	teel 1.4301					
Pointer			aluminium, b	lack anodized					
Movement			stainle	ss steel					
Throttle D=			from 60 bar	D = 0.5 mm					
Glass	Poly	amide		safety	/ glass				
Measuring element			1	teel 1.4571		r			
Protection	IP 65	IP 67	IP 65	IP 67	IP 65	IP 67			
Overrange protection	no	one	1		1000 bar 1,1x) of	full scale			
Weight		1	1	table					
Ambient temperature	-20+80°C	-20+60°C	-20+80°C	-20+60°C	-20+80°C	-20+60°C			
Connection			stainless s	teel 1.4571					
Thread connection	G 1/4	male			male				
Max. medium temperature				°C		and a const			
Contacts	no	one	max. 4 cont.	max. 3 cont.	max. 4 cont.	max. 3 cont.			
	-	-	AC	cating range	AC	AC			
-0.6 0 bar -1 0 bar	AD	AD	AC	AO	AO	AO			
-1+0.6 bar	AD	AD	AD	AD	AD	AD			
-1+1.5 bar	A1				A1				
-1+3 bar	A2	A2	A2	A2	A2	A2			
-1+5 bar	A3	A3	A3	A3	A3	A3			
-1+9 bar	A4	A4	A4	A4	A4	A4			
-1+15 bar	A5	A5	A5	A5	A5	A5			
00.6 bar	-	-	-	B1	B1	B1			
01 bar	B2	B2	B2	B2	B2	B2			
01,6 bar	B3	B3	B3	B3	B3	B3			
02,5 bar	B4	B4	B4	B4	B4	B4			
04 bar	B5	B5	B5	B5	B5	B5			
06 bar	B6	B6	B6	B6	B6	B6			
010 bar	B7	B7	B7	B7	B7	B7			
016 bar	B8	B8	B8	B8	B8	B8			
025 bar	B9	B9	B9	B9	B9	B9			
040 bar	B0	B0	B0	B0	B0	B0			
060 bar	C1	C1	C1	C1	C1	C1			
0100 bar	C2	C2	C2	C2	C2	C2			
0160 bar	C3	C3	C3	C3	C3	C3			
0250 bar	C4	C4	C4	C4	C4	C4			
0400 bar	C5	C5	C5	C5	C5	C5			
0600 bar	C6	C6	C6	C6	C6	C6			
01000 bar	D7	D7	D7	D7	D7	D7			

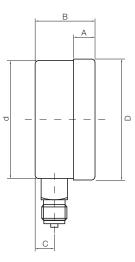


Dimensions

Bottom connection

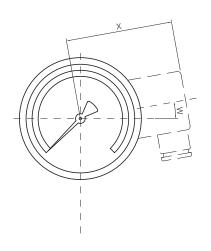
Code	NG	A	В	В	В	В	С	d	D	Е	н	SW	W	Х
			without	1 or 2	3	4								
			contact	contacts	contacts	contacts								
MAN-RD 25/75	63 mm	6	31	-	-	-	13	62	68	55	-	14	-	-
MAN-RF 26/76	100 mm	17	48	82	97	110	15	100	101	86.5	54	22	0	88
MAN-RG 26/76	160 mm	21	50	101	120	120	15	159	162	117	56	22	0	118

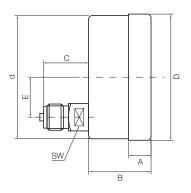




Back connection

Code	NG	A	В	В	В	В	С	d	D	Е	н	SW	W	Х
			without	1 or 2	3	4								
			contact	contacts	contacts	contacts								
MAN-RD 27/77	63 mm	6	28	-	-	-	26	63	68	0	-	14	-	-
MAN-RF 28/78	100 mm	17	49	82	97	110	34	100	101	32.5	54	22	0	88
MAN-RG 28/78	160 mm	21	50	101	120	120	34	159	162	32.5	56	22	0	118



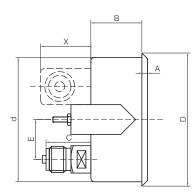


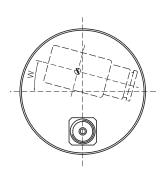


Dimensions

Triangular	front	ring	with	clamp
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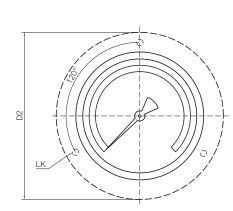
Code	NG	A	В	В	В	В	С	d	D	Е	SW	w	X
			without	1 or 2	3	4							
			contact	contacts	contacts	contacts							
MAN-RD 27/77	63 mm	6	26	-	-	-	26	62	68	0	14	-	-
MAN-RF 28 K	100 mm	5	41	88	105	105	34	101	107	32.5	22	0	42
MAN-RG 28/78 K	160 mm	5	44	98	145	145	30	160	162	50	22	0	42

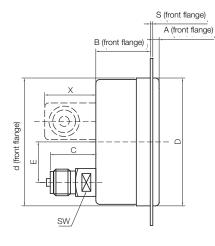


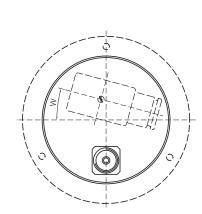


Front flange

	Code	NG	Α	В	В	В	В	С	d	D	D2	Е	LK	s	SW	W	X
				without	1 or 2	3	4										l
				contact	contacts	contacts	contacts										l
MAN-	RD 27/77 V	63 mm	7	24	-	-	-	26	62	68	85	0	75	1	14	-	-
MAN-	RF 28/78 V	100 mm	6	43	86	92	105	34	104	101	132	32.5	116	2	22	15	42
MAN-	RG 28/78 V	160 mm	6	43	95	110	110	34	164	161	196	32.5	178	2	22	15	42









Weights

NG 63		without	up to 2	3	4
		contact	contacts	contacts	contacts
Code	Housing- filling	Weight [kg]	Weight [kg]	Weight [kg]	Weight [kg]
MAN-RD 25	without	0,13	-	-	-
MAN-RD 27	without	0,12	-	-	-
MAN-RD 27B	without	0,15	-	-	-
MAN-RD 27V	without	0,15	-	-	-
MAN-RD 75	with	0,21	-	-	-
MAN-RD 77	with	0,20	-	-	-
MAN-RD 77B	with	0,23	-	-	-
MAN-RD 77V	with	0,23	-	-	-
NG-100					
MAN-RF 26	without	0,5	0,7	0,75	0,8
MAN-RF 28	without	0,5	0,7	0,75	0,8
MAN-RF 28K	without	0,6	0,8	0,85	0,9
MAN-RF 28V	without	0,6	0,8	0,85	0,9
MAN-RF 76	with	0,8	1,2	1,3	-
MAN-RF 78	with	0,8	1,2	1,3	-
MAN-RF 78 V	with	0,9	1,3	1,4	-
NG 160					
MAN-RG 26	without	1,0	1,3	1,4	1,5
MAN-RG 28	without	1,0	1,3	1,4	1,5
MAN-RG 28 K	without	1,1	1,4	1,5	1,6
MAN-RG 28 V	without	1,1	1,5	1,6	1,7
MAN-RG 76	with	1,8	2,8	3,2	-

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MAN-RG 78

MAN-RG 78 K

MAN-RG 78 V

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