



# **Operating Instructions for Turbine Wheel Flow Meter**

**Model: TUR**



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### Manufactured and sold by:

Kobold Messring GmbH  
Nordring 22-24  
D-65719 Hofheim  
Tel.: +49(0)6192-2990  
Fax: +49(0)6192-23398  
E-Mail: [info.de@kobold.com](mailto:info.de@kobold.com)  
Internet: [www.kobold.com](http://www.kobold.com)

## **2. Note**

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Please read these operating instructions before unpacking and putting the unit into operation. Follow the instructions precisely as described herein.

The devices are only to be used, maintained and serviced by persons familiar with these operating instructions and in accordance with local regulations applying to Health & Safety and prevention of accidents.

When used in machines, the measuring unit should be used only when the machines fulfill the EWG-machine guidelines.

**as per PED 97/23/EG**

In acc. with Article 3 Paragraph (3), "Sound Engineering Practice", of the PED 97/23/EC no CE mark.

Diagram 8, Pipe, Group 1 dangerous fluids

## **3. Instrument Inspection**

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Instruments are inspected before shipping and sent out in perfect condition.

Should damage to a device be visible, we recommend a thorough inspection of the delivery packaging. In case of damage, please inform your parcel service / forwarding agent immediately, as they are responsible for damages during transit.

### **Scope of delivery:**

The standard delivery includes:

- Turbine Wheel Flow Meter, model: TUR
- Operating Instructions

## 4. Regulation Use

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The TUR series units are used for the flow measurement of liquids. These units are furnished with the following outputs.

### **Pulse Output**

Rotary motion of the turbine a signal with a specific frequency.

### **Analogue Output**

In order to transduce the measured flow data, an analogue output is available, (DIN IEC 381) with 0-20 mA, 4-20 mA or 0-10 V (see Type-tag).

Only low-viscosity media flows, that are chemically compatible with the sensor housing materials may be measured. With higher-viscosity media, considerable measurement-errors will occur.

Long fibre-pieces may jam the rotor.

## 5. Operating Principle

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The unit comprises a thick-walled plastic pipe; rotatable PVC flanges are secured at each end.

At the meter inlet and outlet bearing supports help to reduce media turbulence. A turbine-wheel with a core of moulded soft iron, rotates as the liquid flows through the body.

The metallic parts are not exposed to the medium and are therefore protected against corrosion. The bearings are made of sapphire and are self adjusting.

The bearings are made of chemically highly resistant Wolfram-carbide and are moulded into the turbine wheel. The rotation is sensed through the built in pulse transmitter, which requires no sealing and has no mechanical connection with the turbine wheel. This rotation is converted into pulses by the associated electronics.

The version with integrated transducer converts the frequency into a standard-analogue signal. An optionally available, external electronic unit processes the pulse output-signal to drive a display, allows limit contact produces an analogue output or indicate the measure of flowing volume.

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## 6. Mechanical Connection

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### Before Installation:

- Please ensure that the actual flow-rate corresponds with the measured volume within measuring range of the unit. Measuring range is printed on the type-tag.



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**Attention! Exceeding the measuring range (more than 20 %) may result in damage to bearings and considerable measurement-errors.**

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- Make sure that the permitted max. pressure and temperature are not exceeded during unit operation.
- Please ensure that the power supply of the unit corresponds with the power requirements (operational data) printed on the Type-tag.
- Ensure that no packing material remains inside the unit.
- Mounting of these units is position-independent; the flow must always follow the direction of arrow.
- During installation, please ensure that the pipe inlet straight is 4 times and outlet straight is 2 times of nominal diameter of the unit.
- The installation is potential-free, and should be carried out with the help of soft sealing rings or gaskets (not in the scope of delivery).
- If possible, just after mechanical installation, it should be checked that the flange-connections are properly sealed.

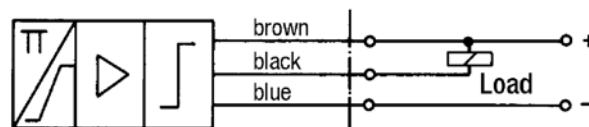
## 7. Electrical Connection



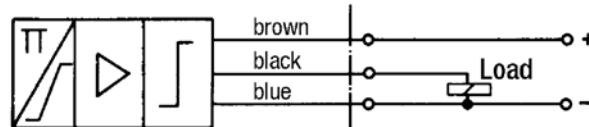
**Warning! Please ensure that the supply voltage to your instrument conforms to the value given on the equipment label.**

- Ensure that the power lines are not active.
- With units without transducer, connect the cable-ends with your power supply and load, as is shown in the figure.
- Units with transducer require cable connections through PG connector. Make the connections according to figure 2.
- Power supply cable: area of cross-section should be min. 0.75 mm<sup>2</sup>.

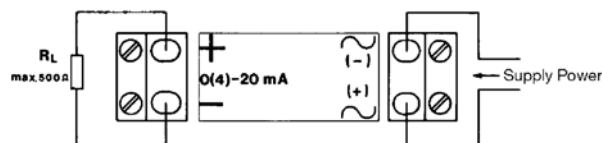
Connections NPN TUR 1...N



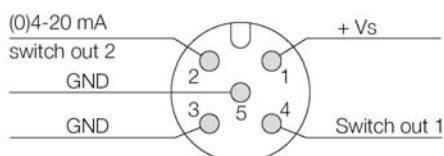
Connections PNP TUR 1...P



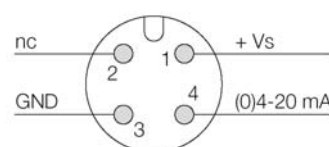
Connections Transmitter TUR 2...



TUR-2...C...

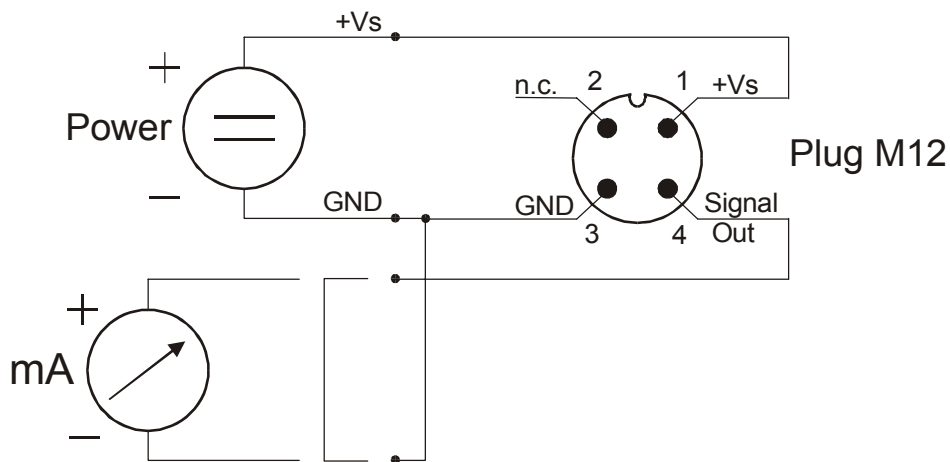


TUR-2...C...



**Warning! Incorrect wiring in the coupling plug can lead to damage to the electronics.**

## 7.1. Electronic Analyzer: Needle Indicator (...Z300, ...Z340)



**Attention! If the current output is not required, please connect the PIIN 4 (signal out) enduring with Ground (GND) (short circuit protection).**

## 8. Electrical Commissioning

- The instrument is delivered ready to operate.
- On Instruments with transducers the electronic is matched and calibrated with the transducer. Calibration screws are **not** intended for customer's use. An attempt to calibrate the unit by the customer would require a new calibration to restore factory accuracy (rendered by the firm, on payment).

### 8.1. ADI-Evaluating Electronics

See completion to operating instructions for ADI-Evaluating Electronics

## 9. Mechanical Commissioning

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- To avoid pressure shocks, the flow medium should run slowly into the unit.



**Warning! Pressure shocks from solenoid valves, ball valves or similar devices may lead to breakage of the instrument (water hammer). In the operating condition, it must be checked that the instrument housing is continuously filled with the flow medium.**



**Attention! Large air bubbles in the measuring chamber may lead to measurement errors as well as destruction of the bearings.**

## 10. Maintenance

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In case that the medium (to be measured) is not polluted, the model TUR is maintenance-free.

Should the cleaning of unit becomes necessary, it is easier to do by loosening the three plastic screws on one side and then the turbine may be taken out and cleaned.

During installation of the turbine wheel and bearing support, please observe that the Sapphire bearing is pushed straight onto the axle. The bearing support slides into the measuring pipe without applying any force and is secured in position with the help of screws.



**Warning! Damage rendered to sapphire bearings caused by careless handling and assembling expires the Guarantee.**

Restoration work on electronic part may only be conducted by the supplier in order to ascertain the validity of guarantee.



## 11. Technical Information

Measuring accuracy:  $\pm 1\%$  of f. s.  
 Viscosity range: for low-viscosity media  
 Max. operating temperature: 60 °C (PVC version)  
 70 °C (PVDF version)  
 Max. operating pressure: PN 10  
 Protection type: IP 65

	PVC version	PVDF version
(1) Fitting	PVC	PVDF
(2) Bearing cross bars	PVC	PVDF
(3) Turbine wheel	PVC	PVDF
(4a) Bearing bush	sapphire	sapphire
(4b) Bearing axle	sapphire	sapphire
(6) Bolts	polyamide	PVDF
(7) Flange	PVC	PVC

### Frequency output

Power supply: 24 V<sub>DC</sub>  $\pm 20\%$   
 Idle current: typ. 15 mA  
 Pulse output: PNP or NPN, max. 400mA  
 Electrical connection: 2 m PVC cable

### Transmitter

Power supply: 230 V<sub>AC</sub>, 24 V<sub>AC</sub>, 24 V<sub>DC</sub>  
 Output: 0-20 mA, 4-20 mA or 0-10 VDC, 4-wire  
 Max. load: 500  $\Omega$   
 Electrical connection: adapter box with cable connection

### Compact electronics

Display: 3-segment LED  
 Analogue output: (0)4 -20 mA adjustable  
 Switching outputs: 1 (2) semiconductor PNP or NPN, factory set  
 Contact operation: N/C/N/O contact programmable  
 Setting: with 2 buttons  
 Power supply: 24 V<sub>DC</sub>  $\pm 20\%$ , 3-wire technology  
 Electrical connection: plug connector M12x1

### Pointer indicator with analogue output

Housing: aluminium  
 Display: moving-coil instrument, 240° display  
 Power supply: 24 V<sub>DC</sub>  $\pm 20\%$   
 Output: 0-20 mA or 4-20 mA, 3-wire  
 Max. load: 250  $\Omega$   
 Electrical connection: plug connector M12x1

## ADI electronics

Display:	bar graph, 3.5-segment digital or combination display, batch system
Analogue output:	4-20 mA
Two switching outputs:	relay/changeover contacts max. 115/230 V <sub>AC</sub> , 5 A resistive load max. 30 V <sub>DC</sub> /5 A or 2 open collector 5-50 V <sub>DC</sub> , I <sub>total</sub> = 50 mA
Setting:	via 3 buttons
Power supply:	230/115/48/24 V <sub>AC</sub> , 24 V <sub>DC</sub>
Electrical connection:	pluggable terminal block PG-cable glands

## 12. Order Codes

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### Measuring sensor with frequency output – Order details (example: TUR-1025 N)

Connection PVC flange NW	Measuring range m³/h water	Frequency range Hz	Frequency Pulses/Liter	Model designation wetted parts		Pulse detector
				PVC	PVDF	
25	0.2-5.0	5.5-157	113	TUR-1025...	TUR-1125...	..N pulse detector
50	1.2-20.0	4.8-79.4	14.30	TUR-1050...	TUR-1150...	NPN, 24 V <sub>DC</sub> , 3-wire
80	2.0-80.0	2.7-106.4	4.79	TUR-1080...	TUR-1180...	..P pulse detector
100	2.5-100.0	2.1-82.2	2.96	TUR-1010...	TUR-1110...	PNP, 24 V <sub>DC</sub> , 3-wire

## Measuring sensor with ADI electronics – Order details (example: TUR-2025 M000)

Connection PVC flange NW	Measuring range m³/h water	Model designation wetted parts		Evaluating electronics Transmitter																															
		PVC	PVDF	Supply		Output																													
25	0.2 - 5.0	TUR-2025...	TUR-2125...	..M0.. = 230 V <sub>AC</sub> ..M2.. = 24 V <sub>AC</sub> ..M3.. = 24 V <sub>DC</sub>		..40 = 4 - 20 mA ..00 = 0 - 20 mA ..10 = 0 - 10 V <sub>DC</sub>																													
50	1.2 - 20.0	TUR-2050...	TUR-2150...	<b>Compact electronics*</b> ..C30R=LED display, 2x open collector, PNP, plug con. M12x1 ..C30M=LED display, 2x open collector, NPN, plug con. M12x1 ..C34P=LED display, 4-20 mA, 1x open coll., PNP, plug con. M12x1 ..C34N=LED display, 4-20 mA, 1x open coll., NPN, plug con. M12x1  <b>Pointer indication*</b> ..Z300=240° pointer indication, 0-20 mA, plug connector M12x1 ..Z340=240° pointer indication, 4-20 mA, plug connector M12x1  <b>ADI electronics*</b> <table><tr><th>Display</th><th>Supply</th><th>Output</th><th>Contacts</th></tr><tr><td>..B..= Bar graph</td><td>..0..= 230 V<sub>AC</sub></td><td>..0..= without</td><td>..0= without</td></tr><tr><td>..D..= Digital</td><td>..4..= 115 V<sub>AC</sub></td><td>..F..= scalable</td><td>..2= 2 change-over con-</td></tr><tr><td>..K..= Bar graph/ digital display</td><td>..1..= 48 V<sub>AC</sub></td><td>frequency**</td><td>tacts</td></tr><tr><td>..A..= batch</td><td>..2..= 24 V<sub>AC</sub></td><td>..1..= 0-10 V</td><td>..6= 2 open</td></tr><tr><td>system</td><td>..3..= 24 V<sub>DC</sub></td><td>..2..= 0-20 mA</td><td>collector</td></tr><tr><td></td><td></td><td>..4..= 4-20 mA</td><td></td></tr></table>				Display	Supply	Output	Contacts	..B..= Bar graph	..0..= 230 V <sub>AC</sub>	..0..= without	..0= without	..D..= Digital	..4..= 115 V <sub>AC</sub>	..F..= scalable	..2= 2 change-over con-	..K..= Bar graph/ digital display	..1..= 48 V <sub>AC</sub>	frequency**	tacts	..A..= batch	..2..= 24 V <sub>AC</sub>	..1..= 0-10 V	..6= 2 open	system	..3..= 24 V <sub>DC</sub>	..2..= 0-20 mA	collector			..4..= 4-20 mA	
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		..4..= 4-20 mA																																	
80	2.0 - 80.0	TUR-2080...	TUR-2180...																																
100	2.5 - 100.0	TUR-2010...	TUR-2110...																																

\*Please specify flow direction in writing

\*\*ADI-K electronics only

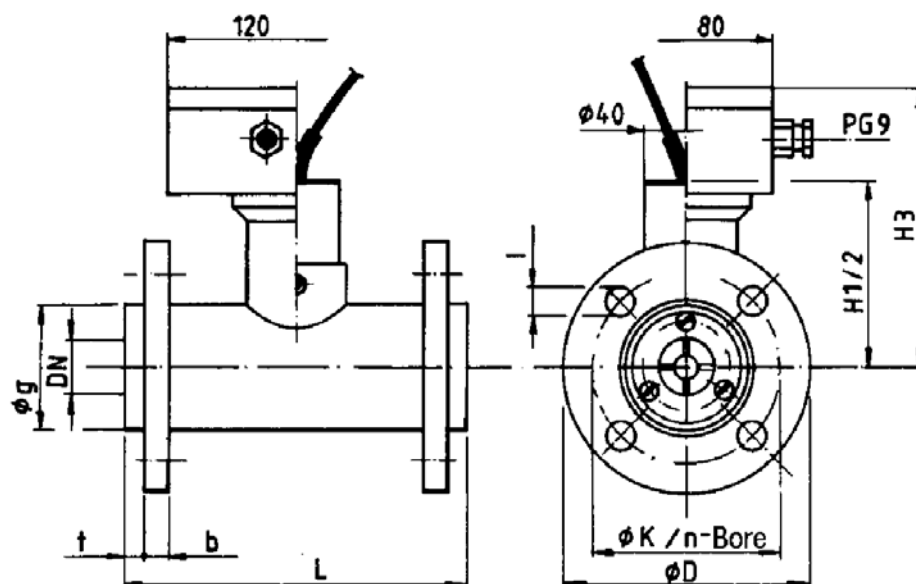
\*Please specify flow direction in writing

\*\*ADI-K electronics only

## 13. Materials

	PVC version	PVDF version
Fitting, Bearing cross bars, Turbine wheel	PVC	PVDF
Bearing bushing, Bearing axle	Sapphire	Sapphire
Bolts	Polyamide	PVDF
Flange	PVC	PVC

## 14. Dimensions

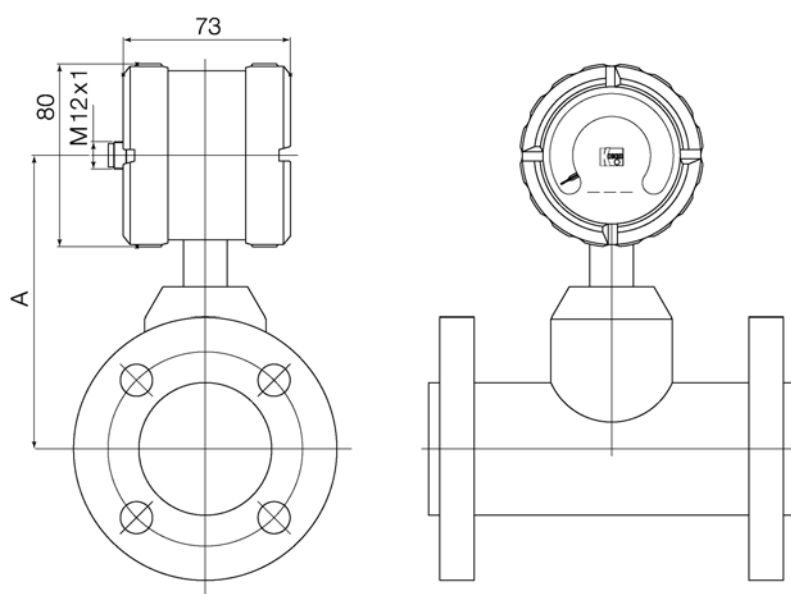


DN	b	D	g	H2*	H3	K	L	n	l	t
25	15	115	58	87	127	85	160	4x	14	9
50	20	165	88	100	140	125	200	4x	18	11
80	22	200	123	115	155	160	225	8x	18	11
100	22	220	145	125	165	180	250	8x	18	11

\*with PNP or NPN Sensor

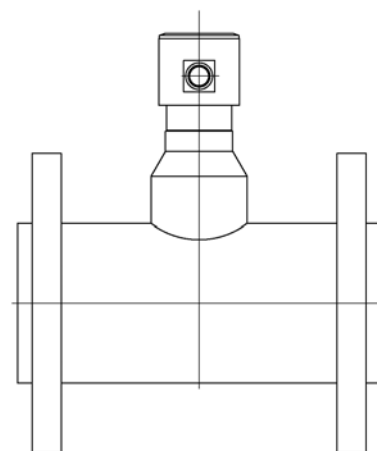
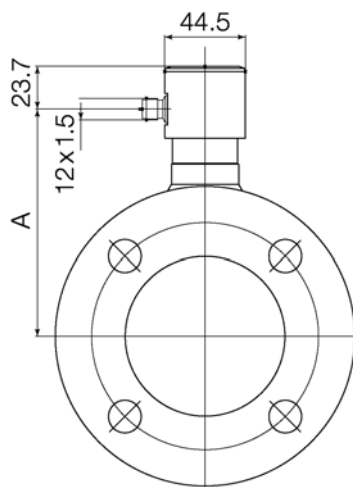
### TUR with pointer

Description	Dimension A
TUR-...25	128
TUR-...50	141
TUR-...80	156
TUR-...10	166



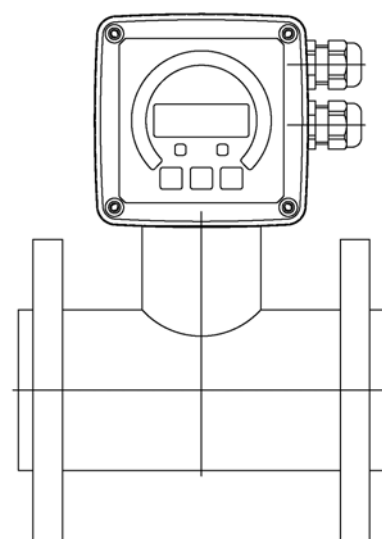
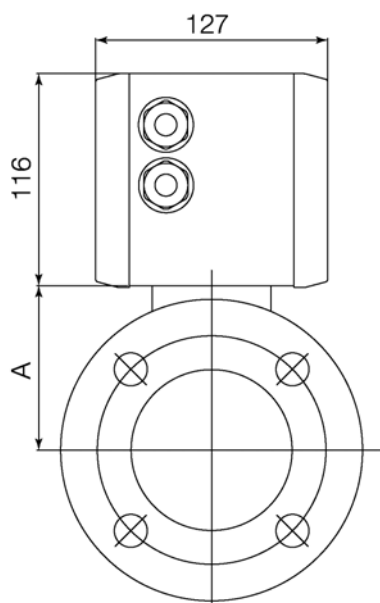
## TUR with compact

Description	Dimension A
TUR-..25	112
TUR-..50	125
TUR-..80	140
TUR-..10	150



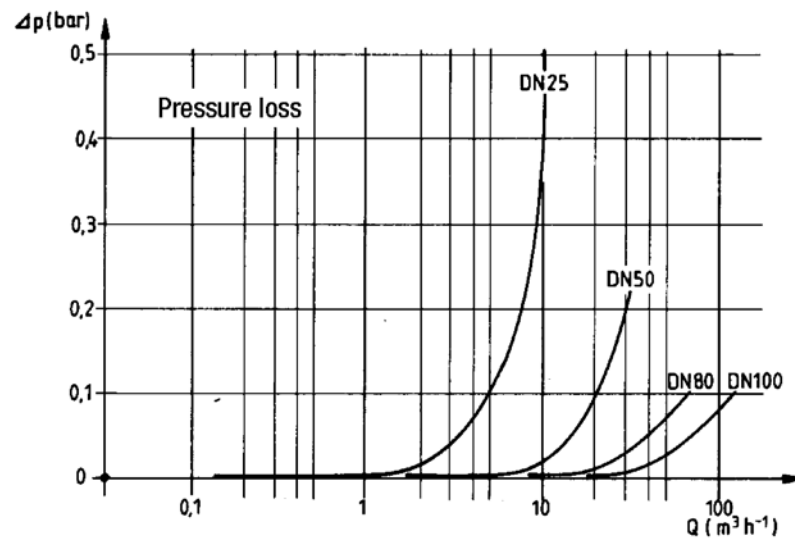
## TUR with ADI

Description	Dimension A
TUR-..25	77
TUR-..50	90
TUR-..80	105
TUR-..10	115



## 15. Pressure Loss Diagram

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## **16. Declaration of Conformance**

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We, KOBOLD Messring GmbH, Hofheim-Ts, Germany, declare under our sole responsibility that the product:

**Turbine Wheel Flow Meter      Model: TUR...N or TUR...P**

which relates to this certificate, conforms to the standards listed below:

**DIN VDE 0660-208**

Also the following EWG guidelines are fulfilled:

**89/336/EEC                  EMC Directive**

**97/23/EC                  PED**  
Table 8, pipe, Group 1 dangerous fluids  
Module D, mark CE0098  
notified body: Germanischer Lloyd Germany

Hofheim, 26. Sep. 2003



H. Peters



M. Wenzel

We, KOBOLD Messring GmbH, Hofheim-Ts, Germany, declare under our sole responsibility that the product:

**Turbine Wheel flow Meter    Model: TUR...A or TUR...V**

to which this declaration relates is in conformity with the standards noted below:

**EN 50081-1**

**DIN EN 50081-2**

**EN 61010**

Also the following EWG guidelines are fulfilled:

**89/336 EEC                    EMC Directive**

**73/237 EEC**

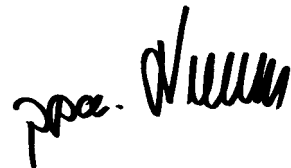
**97/23/EC                    PED**

Table 8, pipe, Group 1 dangerous fluids  
Module D, mark CE0098  
notified body: Germanischer Lloyd Germany

Hofheim, 26. Sep. 2003



H. Peters



M. Wenzel