

Turbine Flow Meter

For Liquids



measuring • monitoring • analysing



Model: ADI-K...

- Measuring ranges: 0.3-1.5 to 35-400 L/min water
- Linearity: ±1% of measured value
- pmax: 640 bar, tmax: 120 (350) °C
- Viscosity range: 1 30 mm²/s
- Connection: G 1/4 to G 1 1/2 female
- Material: St.St.
- Output: pulses

Model: TUV...

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Method of Operation

The TUV model turbines are based on the principle of the Woltmann rotating vane meter. A turbine wheel of negligible mass is concentrically mounted in a pipe and supported by bearings. The liquid flows through the turbine wheel in the axial direction. The medium flow is smoothed by a flow straightener, and reaches the turbine wheel as a quasilaminar flow stream. The speed of the turbine wheel is proportional to the average flow velocity across the pipe cross-section. The rotational speed is thus proportional to the volumetric flow over a wide range.

An inductive transducer screwed into the turbine housing senses the speed of the turbine wheel in a non-contacting manner.

The sensor signal is amplified and converted to produce a pulse signal. The pulse count per time unit is proportional to the actual flow rate.

All turbines are calibrated and delivered with their own calibration reports. Variations in viscosities in your application can be taken into consideration during calibration of the most commonly found viscosities.

Areas of application

Turbine flow rate measuring transducers serve to precisely measure actual flow rates and to meter the flow of liquids of low viscosity.

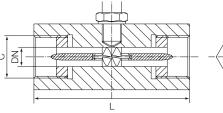
Examples:

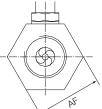
- Fuel
- Liquefied gases
- Solvents
- Light heating oil
- Pharmaceutical liquids
- Tap water and demineralized water

Technical Specifications

Max. temperature:	-20 to +120 °C (standard)
	Option: -220°C and +350°C
Viscosity range:	1-30 mm ² /s (calibrated for viscosity)
Linearity:	±1%
Repeatability:	approx. 0.05 % to 0.1 %
Response time:	5 to 50 ms
Recommended filter:	100 μm (to TUV-1205), 300 μm
	(from TUV-1206)
Material:	Case/interior sections: st. st. 1.4305
	turbine wheel: st. steel 1.4122
	bearings: HM
Auxiliary power:	8.5 to 29 V _{DC}
Output:	NPN/OC passive, open Collector
Voltage level:	U _{max} 30 V
	$U_{High} > U - (I_{out} [mA] \times 1.3 \text{ k}\Omega)$
	$U_{Low} < 0.6 V + (I_{out} [mA] \times 1.3 k\Omega)$
Electr. connection:	5-pin amphenol connector

Dimensions





Model	DN	L	AF	Model	DN	L	AF
TUV-1200	4	57	30	TUV-1206	11	86	30
TUV-1201	4	57	30	TUV-1207	13	97	41
TUV-1202	5	70	30	TUV-1208	19	125	46
TUV-1203	5	70	30	TUV-1209	28	161	60
TUV-1204	7	74	30	TUV-1210	30	181	60
TUV-1205	9	79	30				

Order Details (Example: TUV-1200)

Model	Connection female thread (dimension "C")	Measuring range [L/min]	Average K factor* Imp./L		Max. pressure	Frequency* [Hz] at FS	
TUV-1200	G 1⁄4	0.3 to 1.5	32 000	32 500	640 bar	1000	1000
TUV-1201	G 1⁄4	0.5 to 4	24 000	19000	640 bar	1700	1250
TUV-1202	G 3⁄8	0.8 to 6	17800	17 800	640 bar	1740	1740
TUV-1203	G 3⁄8	1.2 to 10	11000	11000	640 bar	1750	1750
TUV-1204	G 3⁄8	2 to 20	5200	5200	640 bar	1800	1800
TUV-1205	G 3⁄8	3.3 to 33	1900	4200	640 bar	1080	2200
TUV-1206	G 3⁄8	6 to 60	1300	2730	400 bar	1350	2700
TUV-1207	G 3⁄4	8.5 to 85	900	1900	400 bar	1300	2600
TUV-1208	G 1	15 to 150	310	650	100 bar	925	1600
TUV-1209	G 1 ½	30 to 360	155	320	100 bar	960	2000
TUV-1210	G 1 ½	35 to 400	130	270	100 bar	860	1850

* The tap of the wheel is halved for higher viscosities (>8 mm²/s), K factors and frequencies are thus doubled. The free cross section "DN" must remain free when a connection adapter is used.

Digital indicators and transducers see end of brochure.